

CERTIFICATE

Welding of railway vehicles and components according to:
EN 15085-2

This Certificate is issued to:

**ASOCIACIÓN DE INVESTIGACIÓN
METALÚRGICA DEL NOROESTE (AIMEN)**
C/ Relva 27 A, Torneiros 36410 O Porriño, Pontevedra.
Spain.

Is qualified to perform welding work within the range of certification of
Certification Level CL1 according to EN 15085-2:2020:A1:2023
Type of activity: P

Type of components: New build of railway vehicles and their components.

Welding processes and base material groups:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
131	26	3-7 mm	FW
	23.1	1.5-6 mm	FW
135	1.2	1-4 mm	BW
	1.4	1.5-4 mm	FW
141	7.1	0.5-3 mm	BW
	10.1	0.5-2 mm	BW
521	22.3	1.5-2.5 mm	Lap weld
	8.1	1.5-2 mm	Lap weld
		6-10 mm	BW

Responsible welding coordinator (RWC): María Isabel Crespo Villar (Level A) **born:** 1976
1st deputy of responsible welding coordinator (RWC): Alejandro Conde (Level A) **born:** 1967
Deputy welding coordinator (DWC): Enrique Álvarez Sanromán (Level A) **born:** 1967
Comments: see reverse.

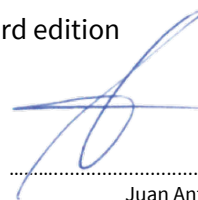
Certificate No: LRQA/15085/CL1/347/24/0

Valid: from 20 June 2024 to 19 June 2027

Issued on: 20 June 2024

Amendment on: 11 August 2025 error in the EN 15085-2 standard edition

Auditor: Vicente Rouco



Juan Antonio Pozo – Head of MCB

General regulations (see annex)

Annex certificate No: LRQA/15085/CL1/0
ASOCIACIÓN DE INVESTIGACIÓN METALÚRGICA DEL NOROESTE (AIMEN)
C/ Relva 27 A, Torneiros, 36410 O Porriño, Pontevedra. Spain.

Comments:

This Certificate is subject to monitoring of compliance by LRQA Inspection Iberia S.A. as required by the standard EN 15085-2:2020+A1:2023

Small manufacturer in accordance to EN 15085-2:2020+A1:2023 Annex C

The welding coordinator is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Additional site: Polígono Industrial de Cataboi Sur-PPI2 (taller), 36418, O Porriño, Pontevedra

General regulations

according to EN 15085-2:2020+A1:2023

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid